# Fact Sheet X-TEND® CXS



Stainless steel cables combined with ferrules made of stainless steel, in a process to form a friction-locked cable mesh with rhombic-shaped openings (=so-called mesh diamonds).

Versatile applications in Architecture (2D and 3D): balustrade in-fills, fall protection horizontal and vertical, façade design, greenery, ball catch nets, zoo enclosures, aviaries, decoration, etc.



#### Material:

Cables: stainless steel 1.4401 / AISI316, diameter 1,5mm only

Due to different polishing grade in wire production, as a basis for wire rope manufacturing, slight variations in stainless steel color nuance appearances on the wire rope's surface might apply.

This is not visible after tensionig of the mesh.

Ferrules: stainless steel DIN 1.4401 / AISI316 (mesh widths 40mm - 180mm)

### Corrosion characteristics:

For X-TEND mesh, corrosion examinations were conducted on trial devices according to DIN 50021:1988-06 and according to DIN 50021-SS. The cable mesh is being classified to corrosion resistance class II, according to the general construction approval no. Z-30.3-6 (no EN available).

### Technical Advice

X-TEND mesh was awarded the European Technical Approval no. ETA-13/0650.

(Download: http://www.carlstahl-architektur.de/en/downloads/certificates-permissions.html).

X-TEND underlies a continuous production control, as well as annual auditing by a certified control body.

## Maintenance:

Regular cleaning, as well as a control of the status of installation (mechanical damages, etc.) to be defined in function of the purpose of application and of environmental influences.

Further maintenance information is available from the relevant organizations, e.g. in Germany "Informationsstelle Edelstahl Rostfrei", especially data sheets no. 965 – Cleaning and Care of stainless steel in construction, no. 829 – Stainless steel in contact with other material, as well as general construction approval no. Z-30.3-6 (for download, pls refer to: www.edelstahl-rostfrei.de). European platform (in many languages): www.euro-inox.org

### Tolerances:

according to DIN ISO 2768-1, tolerance class "v".

Fire Protection Classification: A1, according to EN 13501-1:2007

## Installation:

The fixation of the mesh is done by mounting and tensioning onto a surrounding frame structure (border cables, tubular frames, or rods) by means of spiral lacing of installation cable through border ferrules to be slid on (horizontal, vertical, or diagonal ferrules)

Adapation / Shortening of mesh panel geometry is done by cutting the mesh exactly and flush after the pressed mesh ferrule, with subsequent sliding-on of border ferrules.

For further product information please refer to the X-TEND catalogue (download: www.carlstahl-architektur.com), or kindly contact us.

www.carlstahl-architecture.com